

2024 Sisters Largest Employers (Private & Public)

Rank				Employees		
2024	2023	2022		2024	2023	2022
1	1	1	Black Butte Ranch	390	400	375
2	2	2	Sisters School District	170	175	150
3	4	NL	U.S. Forest Service	114	80	NC
4	3	4	Sisters Coffee Company	94	104	80
5	5	10	ESI Solutions	87	78	34
6	NL	NL	Roth Home	72	NC	NC
7	6	T-5	Ray's Food Place	56	43	41
8	T-9	T-7	Personalized Nutrients	47	40	40
9	T-9	T-7	Metabolic Maintenance	46	40	40
10	8	T-5	FivePine Lodge & Conference Center	42	42	41
T-11	7	9	Three Creeks Brewing	37	43	35
T-11	NL	NL	Sisters Athletic Club	37	35	27

NL = not listed

T = tie

NC = not collected